DRAWING NOTES

1. DIGITALLY MANUFACTURED DIMENSIONS IN PARENTHESIS FOR REFERENCE ONLY

2. MACHINE PER BEST SHOP PRACTICE FROM PN 1

3. MILL FROM STOCK BEFORE TURNING OD

4. TURN OD 0.010" OVERSIZED AND FIT CHECK WITH MP TUBE

5. BREAK ALL SHARP EDGES

6. FILE SHARP INTERNAL CORNERS ON PASS THRU HOLES

7. WIREBRUSH SURFACE TO EVEN FINISH

8. CLEAN ALL SURFACES WITH IPA

9. ANODIZE TO CLASS II TYPE 2 (BLACK) PER MIL-A-8625F

UNLESS OTHERWISE SPECIFIED:

DIMENSIONS ARE IN INCHES
TOLERANCES:
FRACTIONAL ±1/64
ANGULAR: MACH ± 0.5 DEG
TWO PLACE DECIMAL ± 0.005
THREE PLACE DECIMAL ± 0.003

INTERPRET GEOMETRIC TOLERANCING PER:
MATERIAL 7075-T651
FINISH TYPE II CLASS 2 (BLACK)

DO NOT SCALE DRAWING

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